

Monitoring of the microstructure and mechanical properties of the magnesium alloy used for steering wheel manufacturing

Iva Nová, Jiří Machuta

Technical University of Liberec, Studentská 2 461 17 Liberec 1 Czech Republic. E-mail: iva.nova@tul.cz

The article presents the microstructure and mechanical properties of magnesium steering wheels. These steering wheels are manufactured by high pressure die casting. High-pressure die casting (HPDC) is a very good process for making complex mechanical parts out of light metals like magnesium and aluminium alloys. However, in recent times, another light metal has come to the forefront in the quest for lighter vehicles and improved fuel economy. The most commonly used magnesium alloy for die casting automotive components is of the Mg-Al-Mn type. MgAl5Mn is a good purity magnesium alloy with good corrosion resistance, very good mechanical properties and good castability. Mg-Al-Mn based alloys such as MgAl5Mn and MgAl6Mn have better elongation and impact strength than MgAl9Zn, and they are mainly used for auto safety systems like wheel rims and steering wheels. Alloy MgAl5Mn is an alloy with outstanding ductility and energy absorbing properties combined with good strength. This alloy, in the solid state, contains a solid solution α and the intermediate phase Mg17 Al12.

Keywords: magnesium alloy MgAl5Mn, high pressure die casting, structure, mechanical properties

Acknowledgement

The paper was supported in part by the Project OP VaVpI Centre for Nanomaterials, Advanced Technologies and Innovation CZ.1.05/2.1.00/01.0005. This article was supported also by the project SGS 28005. The English language in this article was corrected by Richard Hunter, Swallow School of English teacher, Liberec.

References

- [1] FRIDRICH, E. H., MORDIKE, L.B.: *Magnesium Technology*. Springer-Verlag Berlin – Heidelberg 2006, ISBN -10 3-540-20599-3.
- [2] AVEDSIAN, M., IAKER, H.: *Magnesium and Magnesium Alloys, ASM Specialty Handbook*. ISBN 0-87170-657-1.
- [3] FRIDRICH, H., SCHUMANN, S.: Research for a “new age of magnesium” in the automotive industry, *Journal of Material Processing Technology*, 117, (2001), p. 276-281.
- [4] RAGHAVAN, V.: Al-Mg-Mn (Aluminum-Magnesium-Manganese) *Journal of Phase Equilibrium and Diffusion* Vol. 31 No. 1, 2010, p. 46.
- [5] BROWN, J.R.: *Foseco Non - Ferrous*. Foundryman's Handbook. 11th Butterword, Oxford.
- [6] GUPTA, M., SHARON, N.M.L. *Magnesium, Magnesium Alloys, Magnesium Composites*. Published by John Wiley in Canada, 2011.
- [7] ŽYDEK, A., KAMIENIAK, J., BRASZCYŃSKA, K.N.: Evolution of Mg-5Al-0.4Mn microstructure after rare earth elements addition. *Archives of Foundry Engineering*. ISSN (1897-3310), Volume 11, Issue 2/2011 pp. 157 – 160.
- [8] KIELBUS, A., RZYCHOŃ, T., CIBIS, R.: Microstructure of AM50 die casting magnesium alloy. *Journal of Achievements in Materials and Manufacturing Engineering*. Volume 18, Issue 1-2, September–October 2006.
- [9] *ASM Handbooks Online*, Volume 2, Properties and Selection: Nonferrous Alloys and Special Purpose Materials.
- [10] MICHNA, Š. Strukturní analýza a vlastnosti předslitiny AlCa10.(Structural analysis and properties pre-alloy AlCa10), *Strojírenská technologie*, 2010, s. 175-176. (in Czech).
- [11] VOJTĚCH, D., KUBÁSEK, J., VODĚROVÁ, M. Structural, mechanical and in vitro corrosion characterization of as cast magnesium based alloy for temporary biodegradable medical implants. *Manufacturing Technology*. Vol. 12, No 13 p. 285-292. ISSN 1213-2489.
- [12] *Promotional Materials Comparison training documents*. ANDREAS STIHL AG & Company, Germany.
- [13] SLÁDEK, A., FABIAN, P., PASTIRČÁK, R., BREZNIČAN, M.: The Roundness and Microstructure of Thin-wall Bearing Rings. *Manufacturing Technology*. Vol. 12, No 13 p. 237-241. ISSN 1213-2489.