

Nanoadditives SiO₂ and TiO₂ in Process Fluids

Totka Bakalova¹, Petr Louda^{1, 2}, Lukáš Voleský¹, Karolína Borůvková¹, Lucie Svobodová¹

¹Institute for Nanomaterials, Advanced Technologies and Innovation, Technical University of Liberec, Studentská 2, 461 17 Liberec, Czech Republic, E-mail: totka.bakalova@tul.cz, petr.louda@tul.cz, lukas.volesky@tul.cz, karolina.boruvkova@tul.cz, lucie.svobodova@tul.cz

²Faculty of Mechanical Engineering, Department of Material Science, Technical University of Liberec, Studentská 2, 461 17 Liberec, Czech Republic. E-mail: petr.louda@tul.cz

Productivity growth in the machining industry is associated with a reduction in the cost of cleaning and recycling contaminated process fluids. The proper use of process fluids or lubricants can bring a significant reduction in friction and the amount of wear, thereby leading to a reduction in power consumption. The use of nanolubricants in modern technologies is a major advancement. Nanolubricant is a new system composed of nanometer-sized particles dispersed in a base lubricant. The use of nanoadditives in the form of nanoparticles is highly efficient due to their high chemical and biological activity. The doping of lubricants with nanoparticles is one of the ways to solve problems with the removal of bacteria, whereby improving the biological, chemical and technological stability of process fluids. In the article, we monitor the effects of doping process fluids with nanoparticles of silica (SiO₂) and titanium dioxide (TiO₂) on the friction coefficient of friction pairs of Si₃N₄ balls against steel 16MnCr5, EN 10084-94 and Si₃N₄ balls against aluminium AlCu4BiPb balls.

Keywords: nanoadditives, tribology, wear, friction pair, process fluid

Acknowledgement

The paper was supported in part by the OPR&DI project “Innovative products and environmental technologies”, registration number CZ.1.05/3.1.00/14.0306. The results of this project LO1201 were obtained through the financial support of the Ministry of Education, Youth and Sports in the framework of the targeted support of the “National Programme for Sustainability I” and the OPR&DI project “Centre for Nanomaterials, Advanced Technologies and Innovation” registration number CZ.1.05/2.1.00/01.0005.

References

- [1] SIDJANIN, L., KOVAC, P. (1997). Fracture mechanisms in chip formation processes. *Mater Sci Technol* 13:439–444.
- [2] LIEWA, W. Y. H., HUTCHINGS, I. M., WILLIAMS, J. A. (1999). The interaction between tool material, environment, and process conditions in the machining of aluminium alloys. *An International Journal Machining Science and Technology* 3(2):273–286.
- [3] BUMBÁLEK, B. (2003). *Integrita povrchu a její význam pro posouzení vhodnosti dané plochy pro její funkci*, Vysoké učení technické v Brně, ISBN: 80-214-2436-2, Brno.
- [4] MACHADO, A.R., WALLBANK, J. (1997). The effect of extremely low lubricant volumes in machining. *Wear* 210:76–82.
- [5] SAYUTI, M., AHMED, A. D., SARHAN, A. A. D., HAMDI, M. (2013). An investigation of optimum SiO₂ nanolubrication parameters in end milling of aerospace Al6061-T6 alloy. *Int J Adv Manuf Technol*. 67:833–849 DOI 10.1007/s00170-012-4527-z.
- [6] SAYUTI, M., SARHAN, A.A.D., TOMOHISA T., HAMDI, M., YOSHIO S., (2013c). Cutting force reduction and surface quality improvement in machining of aerospace duralumin AL-2017-T4 using carbon onion nanolubrication system. *Int. J. Adv. Manuf. Tech* 65 (9-12), 1493-1500.
- [7] SHAJI, S., RADHAKRISHNAN, V., (2003). Application of solid lubricants in grinding: investigations on graphite sandwiched grinding wheels. *Mach. Sci. Technol*. 7, 137-155.
- [8] KLOCKE, F., EISENBLÄTTER, G., (1997). Dry cutting. *CIRP Ann. Manuf. Technol*. 46, 519- 526.
- [9] PENG, D.X., KANG, Y., HWANG, R.M., SHYR, S.S., CHANG, Y.P. (2009). Tribological properties of diamond and SiO₂ nanoparticles added in paraffin. *Tribol. Int*. 42, 911-917.
- [10] MURSHED, S.M.S., LEONG, K.C., YANG, C., (2009). A combined model for the effective thermal conductivity of nanofluids. *Appl. Therm. Eng.* 29, 2477-2483.

- [11] NIKKAM, N., SALEEMI, M., TOPRAK, M. S., MUHAMMED, S. Li, M., HAGHIGHI, E. B., KHODABANDEH, R., PALM, B. (2011). Novel nanofluids based on mesoporous silica for enhanced heat transfer. *J Nanopart Res.* 13:6201–6206 DOI 10.1007/s11051-011-0404-1.
- [12] NAKAMURA, T., TANAKA, S., HAYAKAWA, K., FUKAI, Y., (2000). A study of the lubrication behavior of solid lubricants in the upsetting process. *J. Tribol.* 122, 803-808.
- [13] SIA, S. Y., BASSYONY, E. Z., AHMED A. D. S. (2014). Development of SiO₂ nanolubrication system to be used in sliding bearings, *Manuf Technol* 71:1277–1284.
- [14] CHEN, J.. (2010). Tribology properties of Polytetrafluoroethylene, nanotitanium dioxide, and nano-silicon dioxide as additives in mixed oil based titanium complex grease. *Tribol Lett* 38:217–224.
- [15] SARHAN, A. A. D., SAYUTI, M., HAMDI, M.. (2012). Reduction of power and lubricant oil consumption in milling process using a new SiO₂ nanolubrication system. *Int J Adv Manuf Technol.* doi:10.1007/s00170-012-3940-7
- [16] SAYUTI, M. A., SARHAN, A. D., SALEM, F. (2013). Novel uses of SiO₂ nano-lubrication system in hard turning process of hardened steel AISI4140 for less tool wear, surface roughness and oil consumption. *ScienceDirect: Journal of Cleaner Production.* p. 1-12.
- [17] HOLMEG, K., MATTHEWS, A. (1998). *Coating tribology – properties, techniques and applications in surface engineering*, Elsevier, Amsterdam.
- [18] BURAKOWKI, T., WIERZCHON, T. (1999). *Surface engineering of metals*, CRC Press LLC, ISBN 0–8493–8225–4, New York.
- [19] ROCO, M.C., (1999). Nanoparticles and nanotechnology research. *J. Nanoparticle Res.* 1(1), 1–6.
- [20] XIANG, L., GAO, C., WANG Y., PANA, Z., HU, D. (2014). Tribological and tribochemical properties of magnetite nanoflakes as additives in oil lubricants, *Particuology* Vol. 17, December 2014, p. 136–144, ISSN: 1674-2001, Longhua.
- [21] DEBNATH, S., REDDY M. M., YI, Q. S. (2014). Environmental friendly cutting fluids and cooling techniques in machining, *Journal of Cleaner Production* 83, p. 33-47, ISSN: 0959-6526.
- [22] CHAN, C. Y., LEE, W. B., WANG, H.. (2013). Enhancement of surface finish using water-miscible nano-cutting fluid in ultra-precision turning, *International Journal of Machine Tools and Manufacture* 73, p. 62–70, ISSN: 0890-6955.
- [23] BAKALOVA, T., LOUDA, P., VOLESKÝ, L., and KŘIKLAVOVÁ, L. (2014). The impact of natural nanoadditive on the tribological and chemical properties of process fluids. In: *Proceedings: 8th International Conference on Tribology*, 30thOct.-1stNov.2014. Ploesti: Petroleum-Gas University of Ploiesti Publishing House, p. 143-148. ISBN 978-973-719-570-8, Sinaia, Romania.