

Effect of Selected Factors on the Accuracy of Load Capacity of the Schoen Gyroid Cellular Structure

Pavel Hanzl, Ivana Zetková, Miroslav Zetek, Martin Štěpánek

Faculty of Mechanical Engineering, University of West Bohemia. Univerzitní 2732/8, 306 14 Pilsen. Czech Republic.

E-mail: hanzlp@rti.zcu.cz, zetkova@rti.zcu.cz, mzetek@kto.zcu.cz, stepanem@rti.zcu.cz

One of the roles of mechanical engineering is to improve the efficiency and performance of mechanical parts. Cellular lattice structures can be a good tool for achieving this target. This paper focuses on a specific kind of lattice structure which is composed of cells called a Schoen Gyroid. Samples containing this porous structure were subjected to a series of pressure tests. The main aim is to find the possible influence of certain factors on the accuracy of the load capacity. The selected factors are the friction between the porous sample and the testing device, then the matrix size of the samples. The discovered relationships of these factors on the accuracy were used for the final pressure test where the effect of changing strut thickness on load capacity is measured.

Keywords: Schoen Gyroid, lattice structures, Rigid Constructions, Additive Manufacturing, Selective Laser Melting

Acknowledgement

The present contribution has been prepared under project LO1502 'Development of the Regional Technological Institute' under the auspices of the National Sustainability Programme I of the Ministry of Education of the Czech Republic aimed at supporting research, experimental development and innovation.

References

- [1] HAO, L., RAYMONT, D., YAN, C., HUSSIEN, A., YONG, P. (2012). *Design and Additive Manufacturing of Cellular Lattice Structures*, Innovative Developments in Virtual and Physical Prototyping – Bártolo et al. (eds), 2012 Taylor & Francis Group, London, ISBN 978-0-415-68418-7.
- [2] KROTKÝ, J., HONŽÍKOVÁ, J., MOC, P. (2016). Deformation of Print PLA Material Depending on the Temperature of Reheating Printing Pad, Published by *Manufacturing Technology*, ISSN 1213-2489, Paper number: M201628
- [3] KUČEROVÁ, L., ZETKOVÁ, I. (2016). Metallography of 3D Printed 1.2709 Tool Steel, Published by *Manufacturing Technology*, ISSN 1213-2489, Paper number: M201629
- [4] CHALLIS, V. J., all et. (2014). High specific strength and stiffness structures produced using selective laser melting, Published by Elsevier Ltd, *Materials and Design* 63 (2014). 783-788
- [5] SECOMBE, T. B. all et. (2015). Failure models in high strength and stiffness to weight scaffolds produced by Selective Laser Melting, Published by Elsevier Ltd., *Material and Design* 67 (2015). 501-508
- [6] YAN, C., HAO, L., HUSSIEN, A., YONG, P., RAYMONT, D. (2014). Advanced lightweight 316L stainless steel cellular lattice structure fabricated via selective laser melting, Published by Elsevier Ltd, *Materials and Design* 55 (2014). 533-541.
- [7] CONTUZZI, N., CAMPANELLI, S. L., CASAVOLA, C., LAMBERTI, L. (2013). Manufacturing and Characterization of 18Ni-Marage 300 Lattice Components by Selective Laser Melting, *Materials* 2013, 6, 3451-3468, ISSN 1996-1944.
- [8] YAN, C., HAO, L., HUSSEIN, A., YOUNG, P., HUANG, J. (2015). Microstructure and mechanical properties of aluminium alloy cellular lattice structures manufactured by direct metal laser sintering, Published by Elsevier Ltd, *Materials Science & Engineering A* 628 (2015). 238-246.
- [9] ZÁVODSKÁ, D., GUAGLIANO, M., BORŮVKA, O., TRŠKO, L. (2016). Effect of Shot Peening on the Fatigue Properties of 40NiCrMo7 steel, Published by *Manufacturing Technology*, ISSN 1213-2489, Paper number: M201660
- [10] ASHBY, M. F., Evans, A. G., FLECK, N. A., GIBSON, L. J., HUCHINSON, J. W., WADLEY, H. N. G. (2000). *Metal Foam: A Design Guide*, Butterworth-Heinemann. 10987654321

Paper number: M201755

Copyright © 2017. Published by Manufacturing Technology. All rights reserved.