Influences of Holders Speed on the Cutting Edge during Drag Finishing

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The article deals with the influence of the holders speed on the final radius size of the cutting edge. The reason why is investigated radius of cutting edge is that its size affects important parameters in machining process. For example, these parameters are geometrical accuracy of machined components, cutting tool life and stability of machining. Futhermore, it is forces on the cutting edge and thermal influence on the tool. In the experiment five variants are used, prepared by drag finishing. The main variable parameter is holder speed. The aim is to confirm or refute the imput idea. This idea is based on the theory, that the higher holders speed will increase the intensity of drag finishing process. The results are measured and analysed on microscope IFM G4.

Keywords: Microgeometry of the cutting edge, Drag finishing, K factor, Surface quality

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